

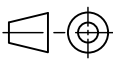


**The elbows will be manufactured from bent pipes using a manual bending machine

Rev.	Modification								Name	Date
This drawing is property of INSERTEC. Must not be copier or transferred to third parties in any way without written authorization.										
Tolerance for dimensions without tol. according to ISO 2768-mK									Name	Date
More than	0.5	3	6	30	120	400	1000	2000	Material 316 L	
Less	3	6	30	120	400	1000	2000	4000		
Machine Tool	±	±	±	±	±	±	±	±	Weight (kg)	
Welded	0.1	0.1	0.2	0.3	0.5	0.8	1.2	1.6		
Customer:	0.5	1	1.5	2	3	Format:	6	Title ALINVEST FORGING HYDRAULIC ROUTE		
ALINVEST						A2				
						Scale:		1:15		
 						Project Methode:		Part Number		Revision
								PRESSUR LINE Ø12 X 2 mm		A
								Customer Number		Sheet 1/1